1	Ferrule
2	Perfect circle
3	Wire
4	Electric insulator
5	Electroformed portion
6	Drawing jig
7	Groove
8	Electroforming liquid
9	Positive electrode
10	Supporting jig
11	Air stirring nozzle
12	Spring
13	Negative electrode
14	Upper plate
15	Lower plate
16	Supporting column
17	Stainless steel screw
18	Clip
19	Circular hole
20	Hook portion

F I G. 1(a)

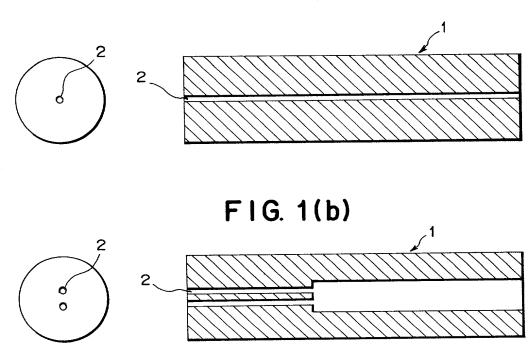
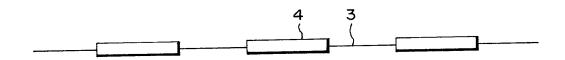
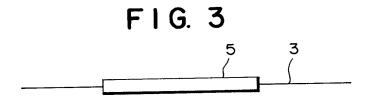


FIG. 2





F I G. 4

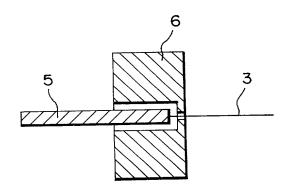


FIG. 5(a)

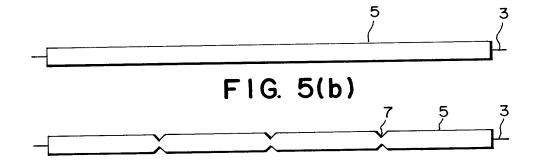
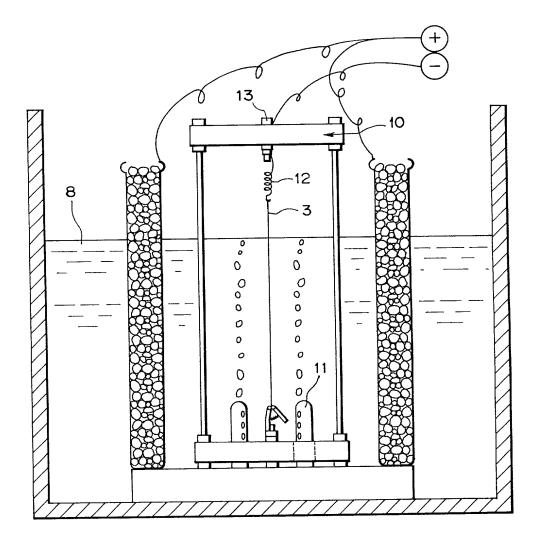


FIG. 6



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FIG. 7

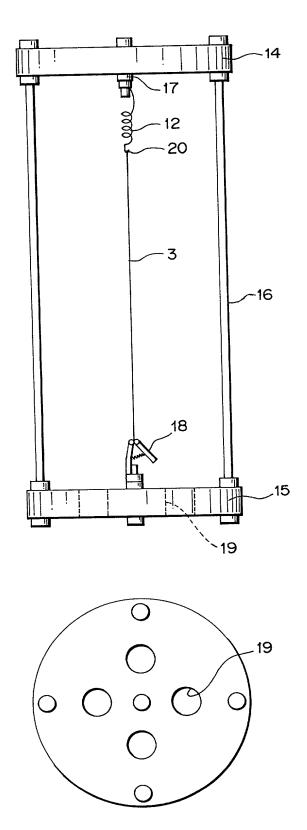
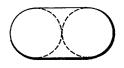
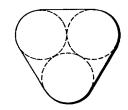




FIG. 8(c)





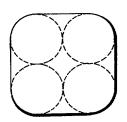
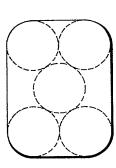
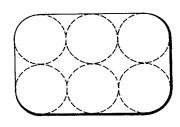


FIG. 8(d)

FIG. 8(e)

FIG. 8(f)





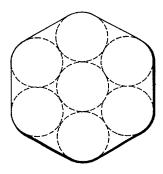


FIG. 8(g)

